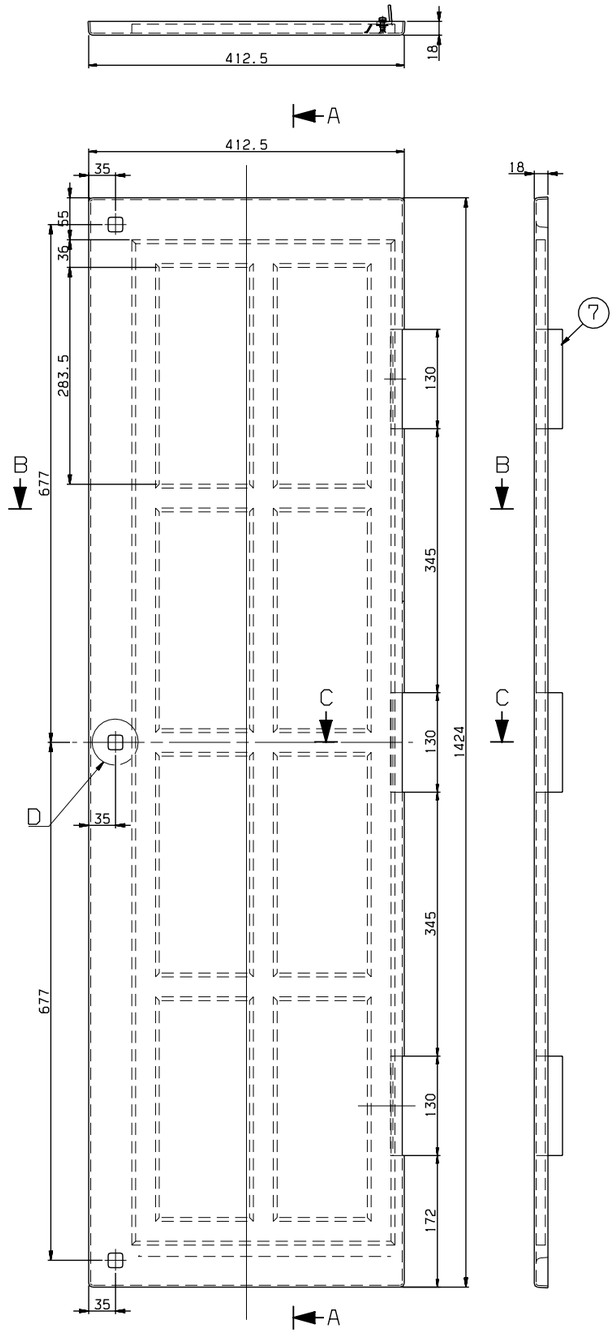
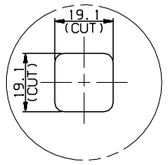
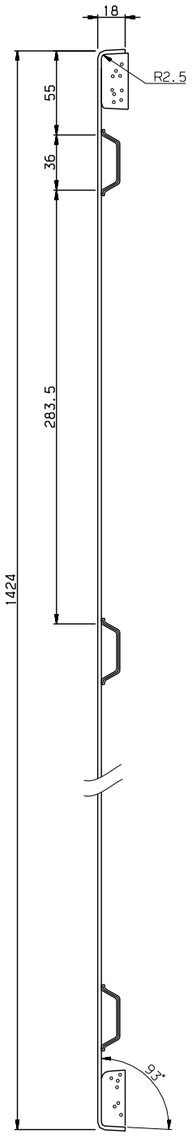
SPECIFICATION APPLIED

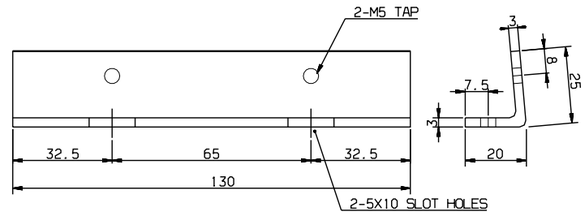




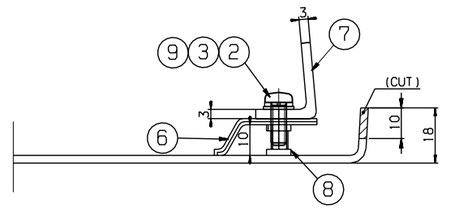
DETAIL D
SCALE=1/1



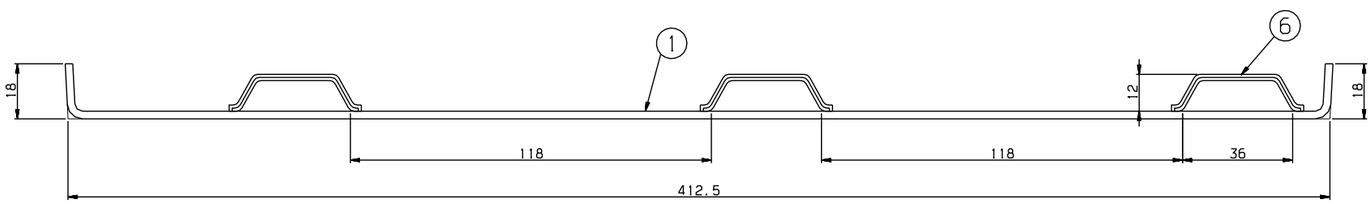
SECTION A-A
SCALE=1/2



DETAIL #7
SCALE=1/1



SECTION C-C
SCALE=1/1



SECTION B-B
SCALE=1/1

NOTE:
1. 명기하지 않은 R값은 3-D DATA에 의해 제작할 것.
2. 품번6번은 품번1에 견고히 적층할 것.
1. UNSPECIFIED ROUND VALVE SHOULD BE ACCORDING TO 3D DATA.
2. ITEM #6 SHOULD BE STRONGLY LAMINATED TO #1.

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
9	RS60610-088S	SCREW,R.H	SUS304	6		M5X14
8	RFC25017AN0-008	NUTSERT	SUS304	6		
7	RFC25017AN0-007	BRACKET,HINGE	SUS304	3		
6	RFC25017AN0-006	STIFFNER	A6063	1		T1
5	RFC25017AN0-005	PACKING	PU SPONGE	AR		T14
4	RFC25017AN0-004	BOND	ASSY	AR		T1
3	RS60807-008S	WASHER,PLAIN	SUS304	6		M5
2	RS60801-005S	WASHER,SPRING	SUS304	6		M5
1	RFC25017AN-001	COVER	FRP	1		T2.5

승인 APP	H.G.RYU 2008.10.10	재질 MAT'L	ASSY	명 칭 TITLE	COVER,HVAC (2)
검토 CHK	H.S.KIM 2008.10.10	중량 G.W		도면 번호 DRG. NO	RFC25017AN0 Ver. 00 Rev. --
설계 DGN	J.I.LEE 2008.10.10	일반공차 MC / WD / CT	B / B / B	SCALE 1/4	매수 SHEET 1 of 1
제도 DRG		SIZE A1		참고번호 REF. NO.	FCP03656

08-305101
FC-080
난-PRJT
참리분출
CATIA

HYUNDAI Rotem 현대로템주식회사

기 호 MARK	일 자 DATE	내 용 DETAIL OF REVISION(E.C ZONE)	설변분출 E.C NO.	설계 DGN	검도 CHK	승인 APP

일반공차 GENERAL TOLERANCE			
가공치수 MACHINING		A	B
	~ 6	0.05	0.1
	7 ~ 30	0.1	0.2
	31 ~ 120	0.15	0.3
	121 ~ 315	0.2	0.5
	316 ~ 1M	0.3	0.8
	1M ~ 2M	0.5	1.2
	2M ~ 4M	0.7	2.0
	4M ~ 8M	1.0	4.0
	8M ~ 12M	2.0	5.0
	12M ~ 15M	3.0	6.0
	15M ~ 20M	4.0	8.0
용접 WELDING		A	B	C
구조물 STRUCTURE	~ 6	0.5	1	2
	6 ~ 30	1	1.5	3
	30 ~ 120	2	3	4
	120 ~ 400	3	4	5
	400 ~ 800	4	5	6
	800 ~ 1600	5	6	7
	1600 ~ 3150	6	7	8
정밀기기 PRECISION	~ 3	0.5	1	1.5
	3 ~ 10	1	1.5	2
	10 ~ 30	2	3	4
	30 ~ 80	2	3	4
주강, 주강품 CASTING (±)		A	B	
	~ 6	1	1.5	
	6 ~ 10	1.5	2	
	10 ~ 30	2	3	
	30 ~ 50	3	4	
	50 ~ 80	4	5	
	80 ~ 120	5	6	
	120 ~ 180	6	7	
	180 ~ 250	7	8	
	250 ~ 315	8	9	
	315 ~ 400	9	10	
	400 ~ 500	10	11	
	500 ~ 630	11	12	
	630 ~ 800	12	13	
	800 ~ 1000	13	14	
	1000 ~ 1250	14	15	
	1250 ~ 1600	15	16	
	1600 ~ 2000	16	17	
	2000 ~ 2500	17	18	
	2500 ~ 3150	18	19	
	3150 ~ 4000	19	20	
	4000 ~ 5000	20	21	
	5000 ~ 6300	21	22	
	6300 ~ 8000	22	23	
	8000 ~ 10000	23	24	

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